



**D4592-2 HALF HEIGHT BUBBLE WINDOW, RH**

**PRELIMINARY**  
**11.12.21 (AP)**

**NOTES:**

1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C  
OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425,  
0.236 THICK (STOCK REF. DART SPEC. M-ACRYLIC-S.236)

A 2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: ENGRAVE P/N "D4592-2" & B/N "BXXXXX" ON THE INSIDE SURFACE  
OF THE BUBBLE WINDOW FLANGE, WITHIN 0.25" OF BUBBLE. USE 0.125"  
LETTERS TO MAX. DEPTH OF 0.005"

7) WEIGHT: 8.0 lbs

A	NEW ISSUE		AP	11.12.21
REV.	DESCRIPTION		BY	DATE
DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA  REV. A DRAWING NO. D4592 SHEET 1 OF 1 SCALE NTS		
DRAWN	AP			
CHECKED				
MFG. APPR.				
APPROVED		TITLE	HALF HEIGHT BUBBLE WINDOW	
DE APPR.				
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